



Toyota A750E/F, A760E/F/H, A761E ZIP KIT®

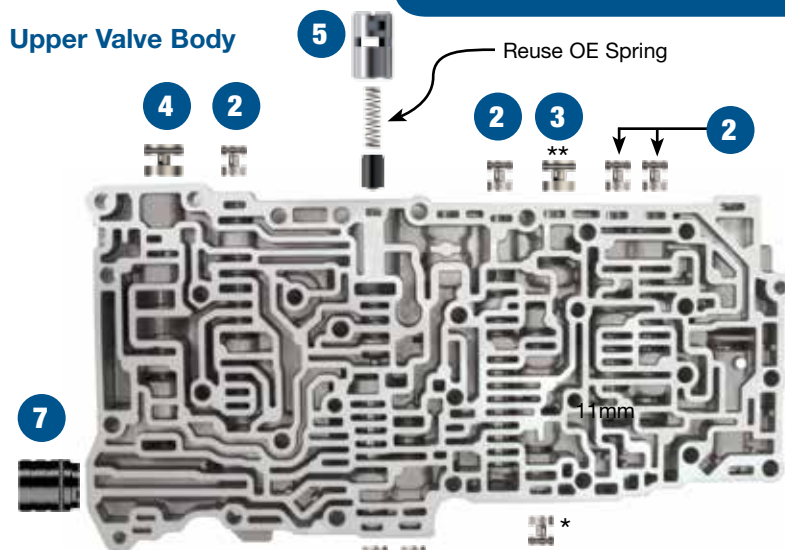
PART NUMBER A750E-A761E-ZIP

QUICK GUIDE

Parts are labeled here in order of installation. See other side of sheet for details on Zip Kit contents.

INSTALLATION DIAGRAM

Upper Valve Body

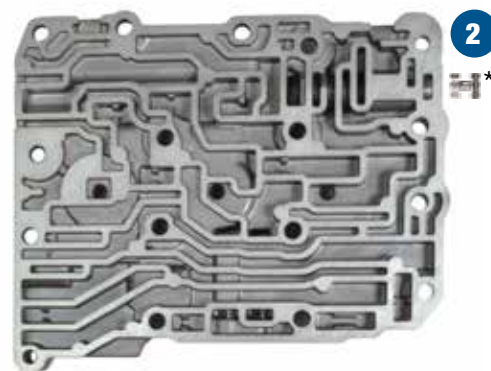


Note: A761 Valve Body Shown.
A750E/F Valve Bodies Vary.



* A760E/F/H, A761E ONLY
** A750E/F ONLY

Upper Valve Body #2



CAUTION! Steps 8 & 9:
Must note locations
of adjustable steps
prior to removal.
See notes on page 2.

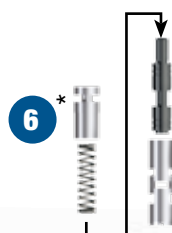


Reuse
OE
Spring

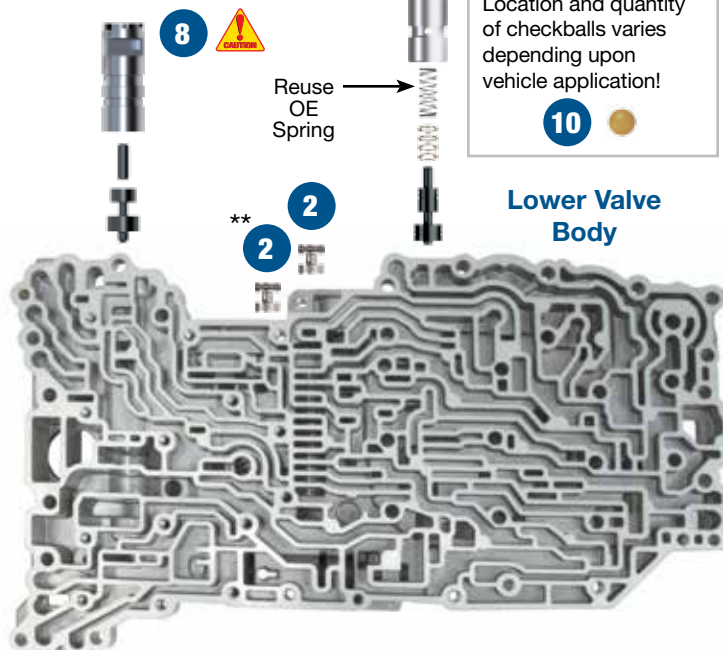


CAUTION! Note
the location
of OE
checkballs
during disassembly!
Location and quantity
of checkballs varies
depending upon
vehicle application!

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Lower Valve Body #2*



In addition to general rebuilding tips and technical information, the technical booklet included in this kit contains vacuum testing and additional repair options for higher mileage units or for repairing specific complaints which are beyond the scope of this kit.

Zip Kit Contents & Installation Steps

FOR STEPS 1–4: Place O-ring in shallow groove. Install end plugs with O-ring outboard.

Step 1 Replace OE 9mm End Plug

Packaging Pocket 1

- End Plug, 9mm
- O-Rings (2) 1 extra

Step 2 Replace OE 11mm End Plugs

Packaging Pocket 2

- End Plugs, 11mm (10)
- O-Rings (15) 5 extra

NOTE: Seven end plugs are used in A750E/F units, while ten end plugs are used in A760E/F/H & A761E.

Step 3 Replace OE 12mm End Plug

Packaging Pocket 3

- End Plug, 12mm
- O-Rings (2) 1 extra

Step 4 Replace OE 14mm End Plug

Packaging Pocket 4

- End Plug, 14mm
- O-Rings (2) 1 extra

Step 5 Replace OE Lockup Control Plunger Valve & Sleeve

NOTE: Reuse OE spring.

Packaging Pocket 5

- Valve
- Sleeve

Step 6 Replace OE Solenoid Modulator Valve Lineup

NOTE: This lineup is in different locations based upon transmission type.

Save OE retainer for reuse. Install Sonnax sleeve/valve assembly with sleeve end face notches inboard and long valve stem outboard. Install Sonnax spring over valve stem. Push the end plug in, stepped end first, fitting the spring into the spring pocket. Secure with OE retainer.

Packaging Pocket 6

- Valve
- Sleeve
- Spring
- End Plug

Step 7 Replace OE B1 Accumulator Piston

NOTE: Save OE springs, cap and retainer for reuse. Install piston, O-ringed end first.

Packaging Pocket 7

- Piston
- O-Rings (2) 1 extra

Step 8 Replace OE Boost Valve Assembly



NOTE: Prior to removal, note the position of the adjustable step on the OE boost sleeve. Reuse OE retainer and make sure it is set at the same step location on the Sonnax boost sleeve.

Packaging Pocket 8

- Sleeve
- Boost Valve
- Reverse Boost Valve

Step 9 Replace OE Accumulator Control Plunger Assembly

NOTE: This lineup is in different locations based upon transmission type.

Packaging Pocket 9

- Plunger Valve
- Shims (4) Selective
- Sleeve



NOTE: Detailed instructions and illustrations on page 8 of installation and testing booklet.

Prior to removal, note the position of the OE retaining pin on the step of the OE castellated plunger sleeve. Save the OE retaining pin and spring (between valve and sleeve bore) for reuse. Refer to chart for shim assembly details.

After correct number of shims are installed over the long stem of Sonnax plunger valve, place OE spring over long stem of Sonnax plunger valve. Install this valve/shim/spring assembly into Sonnax sleeve, spring end first. Push assembly into bore and secure with OE retaining pin.

OE Sleeve Notch Pin Location	Install This Many Shims
Deepest	0
2nd Deepest	1
Middle	2
2nd Shallowest	3
Shallowest	4

Step 10 Replace OE Checkballs

NOTE: For best results, note location of OE checkballs prior to valve body disassembly. Checkball quantities and locations vary with specific valve body applications.

Packaging Pocket 10

Checkballs, .218" dia. (20)



Toyota A750E/F, A760E/F/H, A761E ZIP KIT®

PART NUMBER A750E-A761E-ZIP

INSTALLATION & TESTING BOOKLET

Valve Body Identification

A750 Series 5-Speed, 7 Solenoids

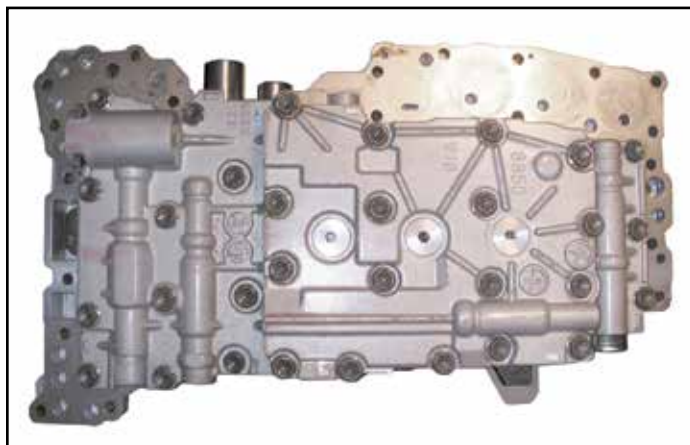


Figure 1 Upper Valve Body (A750E shown)

A760 Series 6-Speed, 9 Solenoids

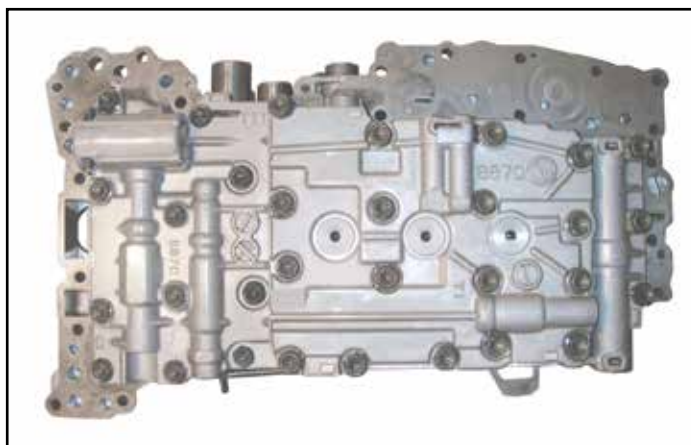


Figure 3 Upper Valve Body (A761E shown)

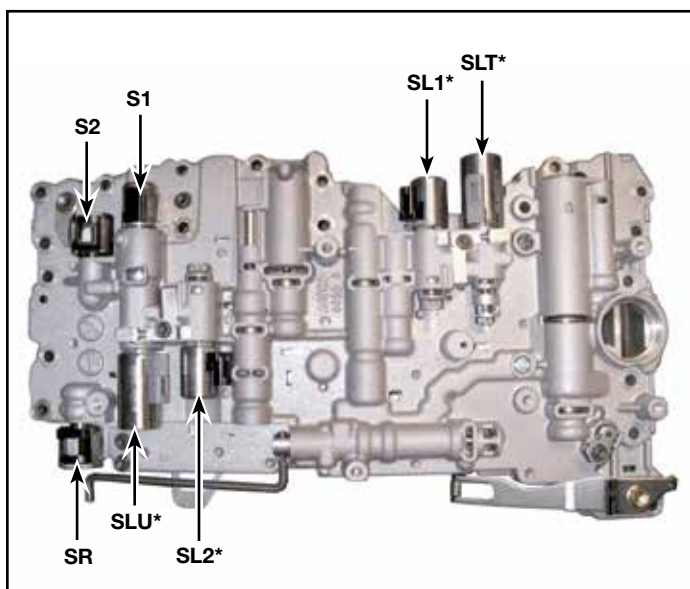


Figure 2 Lower Valve Body (A750E shown)

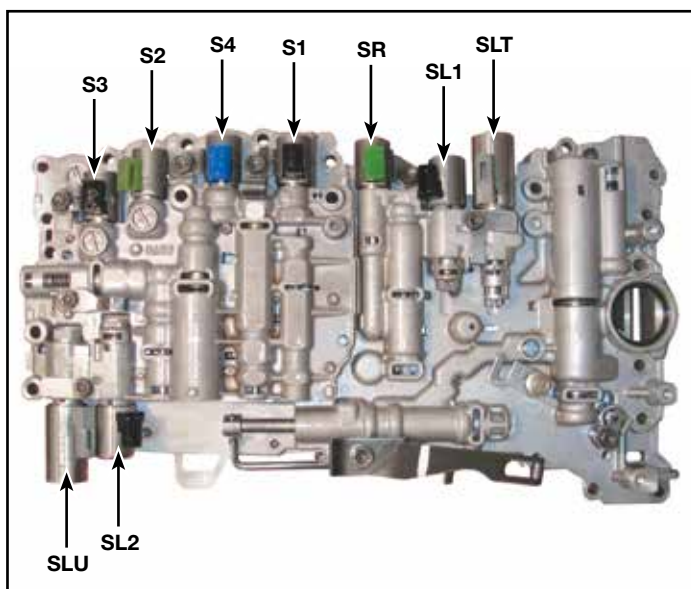


Figure 4 Lower Valve Body (A761E shown)

* Solenoid size, connector color and orientation can vary.

Bolt Locations & Torque Specifications

Valve Body Disassembly Bolts		
Bolt Color Code		Bolt Length
A Pink		20mm
B Teal		25mm
C Orange		32mm
D White		40mm
E Yellow		45/50mm
F Black		60mm
G Olive		64mm
H Gray		76mm
Torque to 57 in-lbs		

Valve Body to Case Bolts		
Bolt Color Code		Bolt Length
1 Red		25mm
2 Green		36mm
3 Blue		45mm
4 Brown		50mm
Torque to 8 ft-lbs		

Oil Filter Bolts		
Bolt Color Code		Bolt Length
7 Purple		Various
Torque to 7 ft-lbs		

Solenoid Bolts		
Bolt Color Code		Bolt Length
5 Lt. Blue		11.5mm
Torque above to 57 in-lbs		
6 Peach		12mm
Torque above to 7 ft-lbs		

Reset Memory

The Engine Control Module (ECM) in these transmissions adapts to the conditions of the engine and transmission assemblies. When replacing the engine, transmission, valve body or the ECM you must reset the memory so that the ECM can adapt to new conditions.

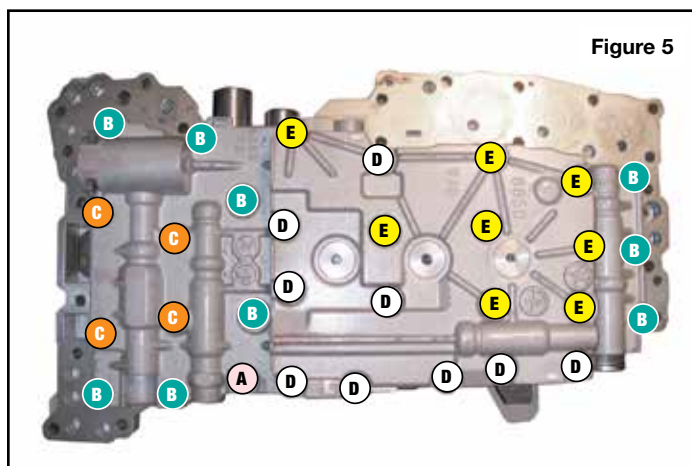
Follow OE procedures to reset the memory. Afterwards, follow the OE road test procedures.

Flex Lockup Clutch Control

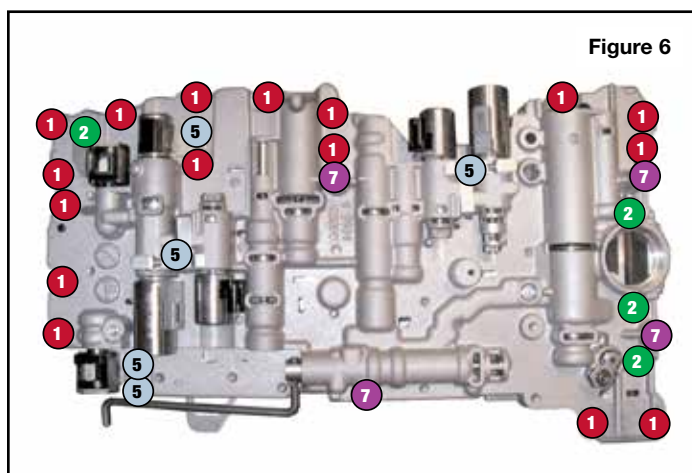
The ECM regulates the SLU solenoid to provide an intermediate mode between the On/Off operation of the converter clutch in the low-to-mid-speed range. This is for improved fuel economy. Lockup control is prohibited if the brake is depressed, the accelerator pedal is released or engine coolant temperature is below 140°F.

A750 Series Valve Bodies

(A750E shown)



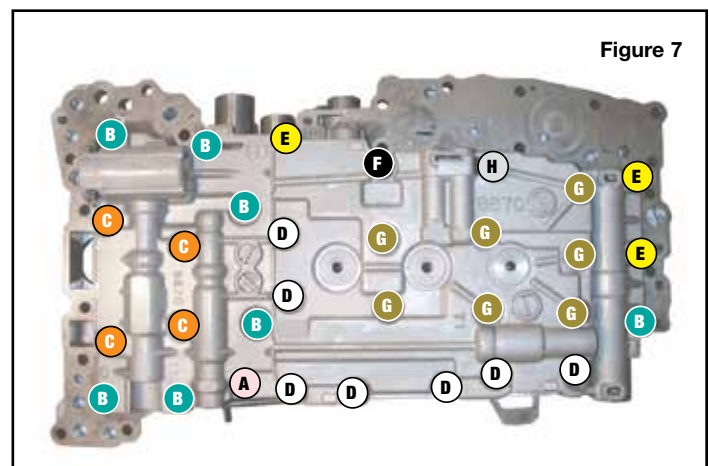
Upper Valve Body, Valve Body Disassembly - Bolt Locations



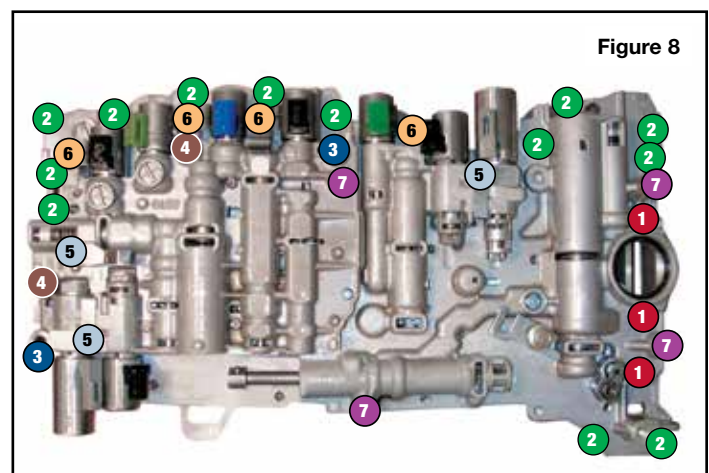
Lower Valve Body, Case Removal - Bolt Locations

A760 Series Valve Bodies

(A761E shown)



Upper Valve Body, Valve Body Disassembly - Bolt Locations



Lower Valve Body, Case Removal - Bolt Locations

A750E/F Component & Solenoid Apply

Figure 9

Solenoids

Figure 10

Selector Position		Solenoid Valve						Clutch			Brake				One-Way Clutch		
		S1	S2	SR	SL1	SL2	SLU	C1	C2	C3	B1	B2	B3	B4	F1	F2	F3
P-Park		ON				ON											
R-Reverse*		ON				ON				○	⊗			○	○		
N-Neutral		ON				ON											
Drive S5	1st	ON				ON		○									○
	2nd	ON	ON			ON		○					○		○	○	
	3rd		ON			ON		○		○			●		○		
	4th*					ON		○	○	●			●				
	5th*			ON	ON		ON		○	○	○		●				
Drive S4	1st	ON				ON		○									○
	2nd	ON	ON			ON		○					○		○	○	
	3rd		ON			ON		○		○			●		○		
	4th*					ON	ON	○	○	●			●				
Drive S4	1st	ON				ON		○									○
	2nd	ON	ON			ON		○					○		○	○	
	3rd*		ON					○		○	⊗		●		○		
Drive S2	1st	ON				ON		○									○
	2nd*	ON	ON	ON				○				⊗	○		○	○	
S1	1st*	ON						○						⊗			○

Solenoid	Resistance Ohms	
	A750 Series	A760 Series
S1	11-15	11-15
S2	11-15	11-15
SR	11-15	11-15
SL1	6	5.0-5.6
SL2	6	5.0-5.6
SLU	6	5.0-5.6
SLT	6	5.0-5.6
S3	-	11-15
S4	-	11-15
Test all at 68°F		

CHART KEY:

○ = In operation.

● = Applied but ineffective.

⊗ = Operates during engine braking.

* = Engine braking occurs

A761E Component & Solenoid Apply

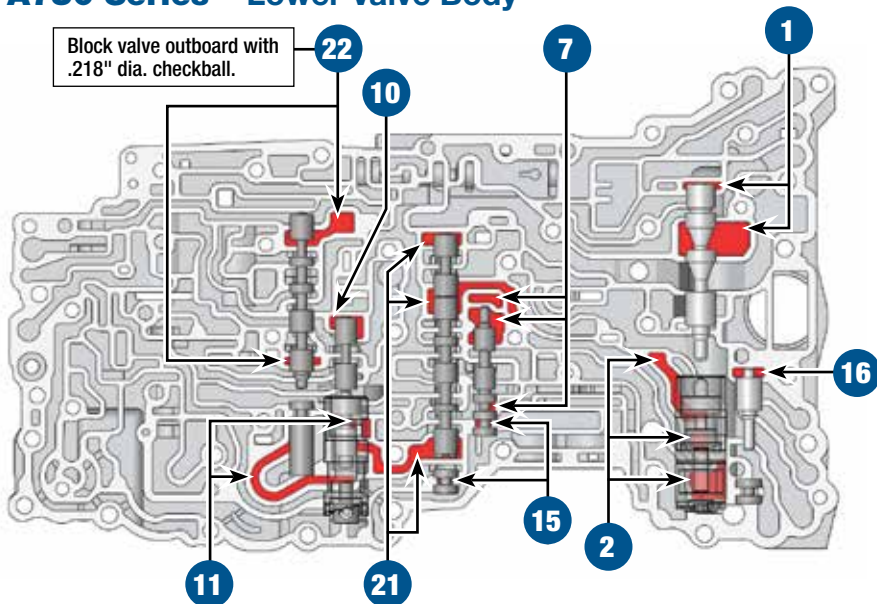
Figure 11

Selector Position		Solenoid Valve							Clutch				Brake				One-Way Clutch				
		S1	S2	S3	S4	SR	SL1	SL2	SLU	C1	C2	C3	C4	B1	B2	B3	B4	F1	F2	F3	F3
P-Park			ON	ON		ON		ON													
R-Reverse*			ON	ON		ON		ON				○		○			○	○			
N-Neutral			ON	ON		ON		ON													
Drive S6	1st		ON	ON		ON		ON		○			○							○	○
	2nd	ON	ON	ON		ON		ON	ON	○			○			○		○	○		○
	3rd	ON		ON		ON		ON	ON	○		○	○			●		○			○
	4th	ON				ON		ON	ON	○	○	●	○			●					○
	5th	ON				ON		ON		●	○	○		○		●					
	6th	ON	ON			ON		ON		ON	●	○			●	○	●				
Drive S5	1st		ON	ON		ON		ON		○			○							○	○
	2nd	ON	ON	ON		ON		ON	ON	○			○			○		○	○		○
	3rd	ON		ON		ON		ON	ON	○		○	○			●		○			○
	4th	ON				ON		ON	ON	○	○	●	○			●					○
	5th	ON				ON		ON		ON	●	○	○		○		●				
Drive S4	1st		ON	ON		ON		ON		○			○							○	○
	2nd	ON	ON	ON		ON		ON	ON	○			○			○		○	○		○
	3rd	ON		ON		ON		ON	ON	○		○	○			●		○			○
	4th*	ON				ON		ON	ON	○	○	●	○			●					○
Drive S3	1st		ON	ON		ON		ON		○			○							○	○
	2nd	ON	ON	ON		ON		ON	ON	○			○			○		○	○		○
	3rd*	ON		ON		ON			ON	○		○	○	○		●					
Drive S2	1st		ON	ON		ON		ON		○			○							○	○
	2nd*	ON	ON	ON	ON	ON			ON	○			○		○	○					
S1	1st*		ON	ON		ON				○			○				○				

Critical Wear Areas & Vacuum Test Locations

NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear and Sonnax parts noted for replacement.

A750 Series • Lower Valve Body



1. Primary Regulator Valve

- Low/High line pressure • Clutch/Brake failure
- Soft/Harsh shifts • Low converter pressure

Replace with Sonnax Part No. 147741-04K

Requires F-147741-TL4 & VB-FIX

2. Boost Assembly

- Insufficient line rise • Soft/Harsh shifts
- High reverse pressure • Clutch/Brake failure

Replace with Sonnax Part No. 147741-01K*

3. Lockup Relay Valve

- Converter apply/release complaints/codes
- Burned converter

Replace with Sonnax Part No. 147741-07K

Requires F-147741-TL7 & VB-FIX

4. Secondary Regulator Valve

- Converter apply/release complaints
- Harsh lockup • Lube-related failures

Replace with Sonnax Part No. 147741-10K

Requires F-147741-TL4 & VB-FIX

5. B1 Accumulator Piston

- 4-5 Shift complaints (A750 Series)
- 4-5, 5-6 Shift complaints (A760 Series)

Replace with Sonnax Part No. 57917E-19K*

6. Solenoid Modulator Valve

- Solenoid codes • TCC slip/RPM cycling
- Shift complaints • Low cooler flow

Replace with Sonnax Part No. 147741-05K*

Requires F-147741-TL5 & VB-FIX

7. Clutch Control Valve

- Harsh up/down shifts • Flare upshifts
- Gear ratio/solenoid codes

Replace with Sonnax Part No.

147741-22K

A750 Series

147741-14K

A760 Series

Requires F-147741-TL22 or F-147741-TL14 & VB-FIX

8. Lockup Control Valve

- Harsh downshifts • RPM surge on coast
- TCC apply/release complaints

Replace with Sonnax Part No. 147741-16K

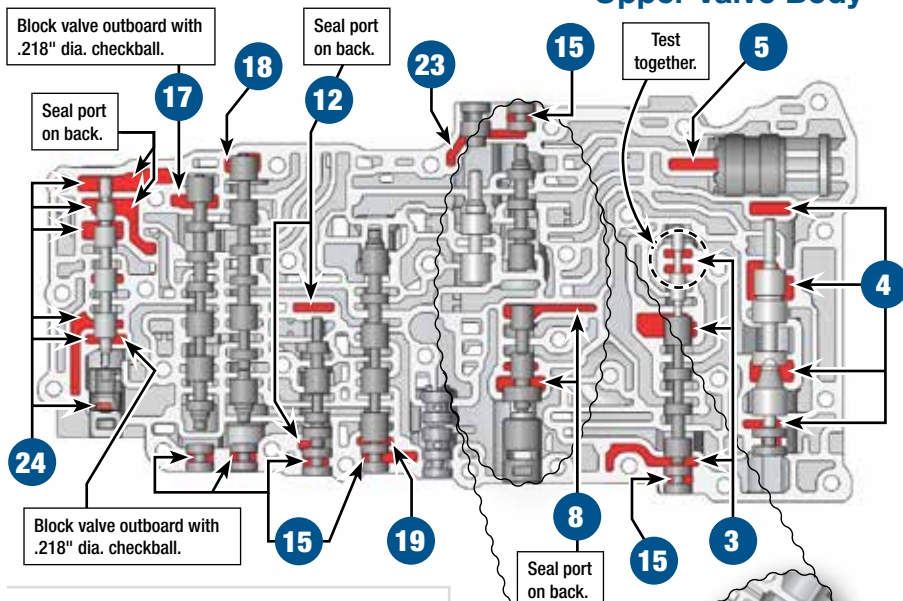
Requires F-147741-TL16 & VB-FIX

9. Lockup Control Plunger Valve & Sleeve

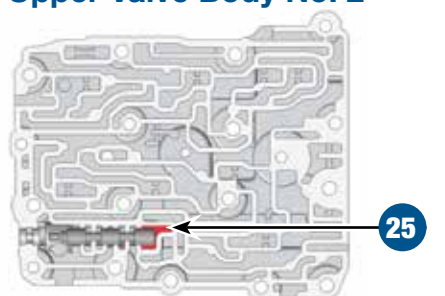
- Harsh downshifts • RPM surge on coast
- TCC apply/release complaints

Replace with Sonnax Part No. 147741-37K*

Upper Valve Body



Upper Valve Body No. 2



Inset: View of reverse side of upper valve body. Similar location on A760 series.

Part numbers with an asterisk () are included in this Zip Kit. Other part numbers are available separately.



For specific vacuum test information, refer to individual part instructions included in kits and available at www.sonnax.com.

10. Accumulator Control Valve

- Shift complaints
- Harsh shifts
- Shift codes

Replace with Sonnax Part No. **147741-24K**

Requires 147741-TL24

11. Accumulator Control Plunger Valve & Sleeve

- Shift complaints
- Harsh shifts
- Shift codes

Replace with Sonnax Part No. **147741-35K***

12. Brake Control Valve

- Shift complaints
- Harsh shifts
- Flares
- Burnt brakes

Replace with Sonnax Part No. **147741-28K**

Requires F-147741-TL28 & VB-FIX

13. B2 Accumulator Pistons

- Harsh/Slipping 5-6 shifts
- Harsh 3-2 downshifts

Replace with Sonnax Part No. **147741-13**

14. & 15. End Plugs

Various complaints depending on locations of leaking end plug.

14. Replace with Sonnax Part No. **147741-30K**

15. Replace with Sonnax Part No. **147741-31K**

16. SLT Damper

- Harsh/Soft shifts
- Loss of pressure control

17. 1-2 Shift Valve

18. 2-3 Shift Valve

19. 3-4 Shift Valve

20. 4-5 Shift Valve

21. Clutch Apply Control Valve

22. Sequence Valve

23. Clutch Lock Valve

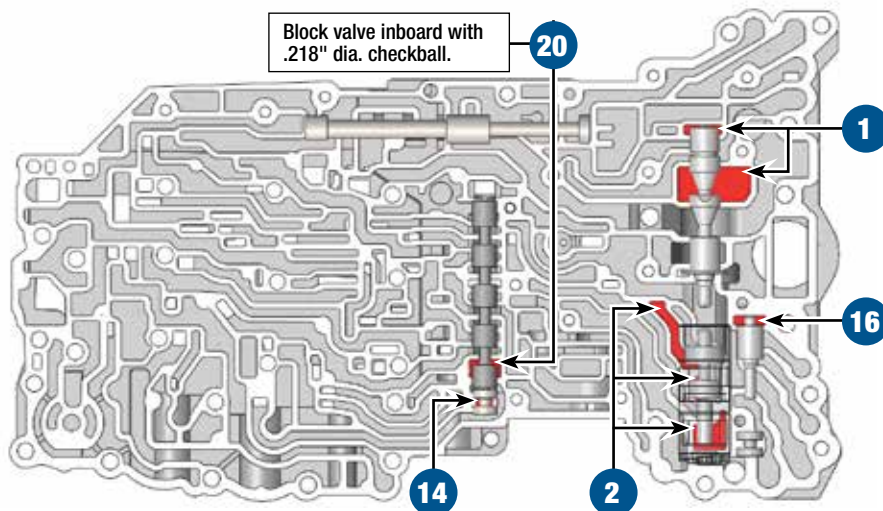
24. B1 Apply Control Valve & Assembly

25. Coast Brake Relay Valve

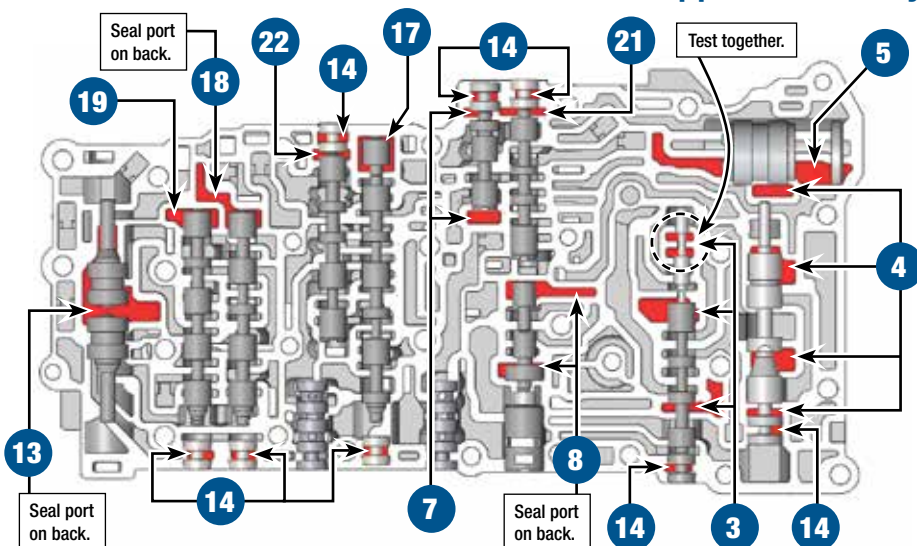
26. C3 Apply Relay Valve

- Related shift complaints
- Burnt clutches/brakes

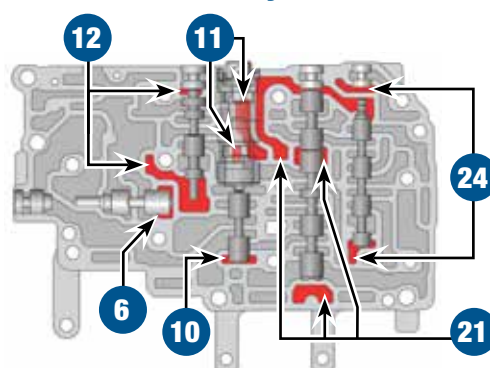
A760 Series • Lower Valve Body



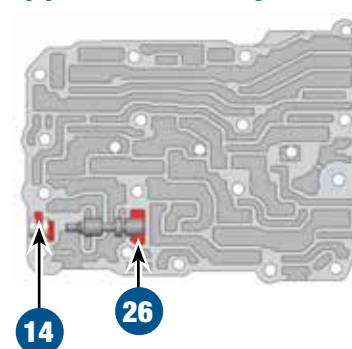
Upper Valve Body



Lower Valve Body No. 2



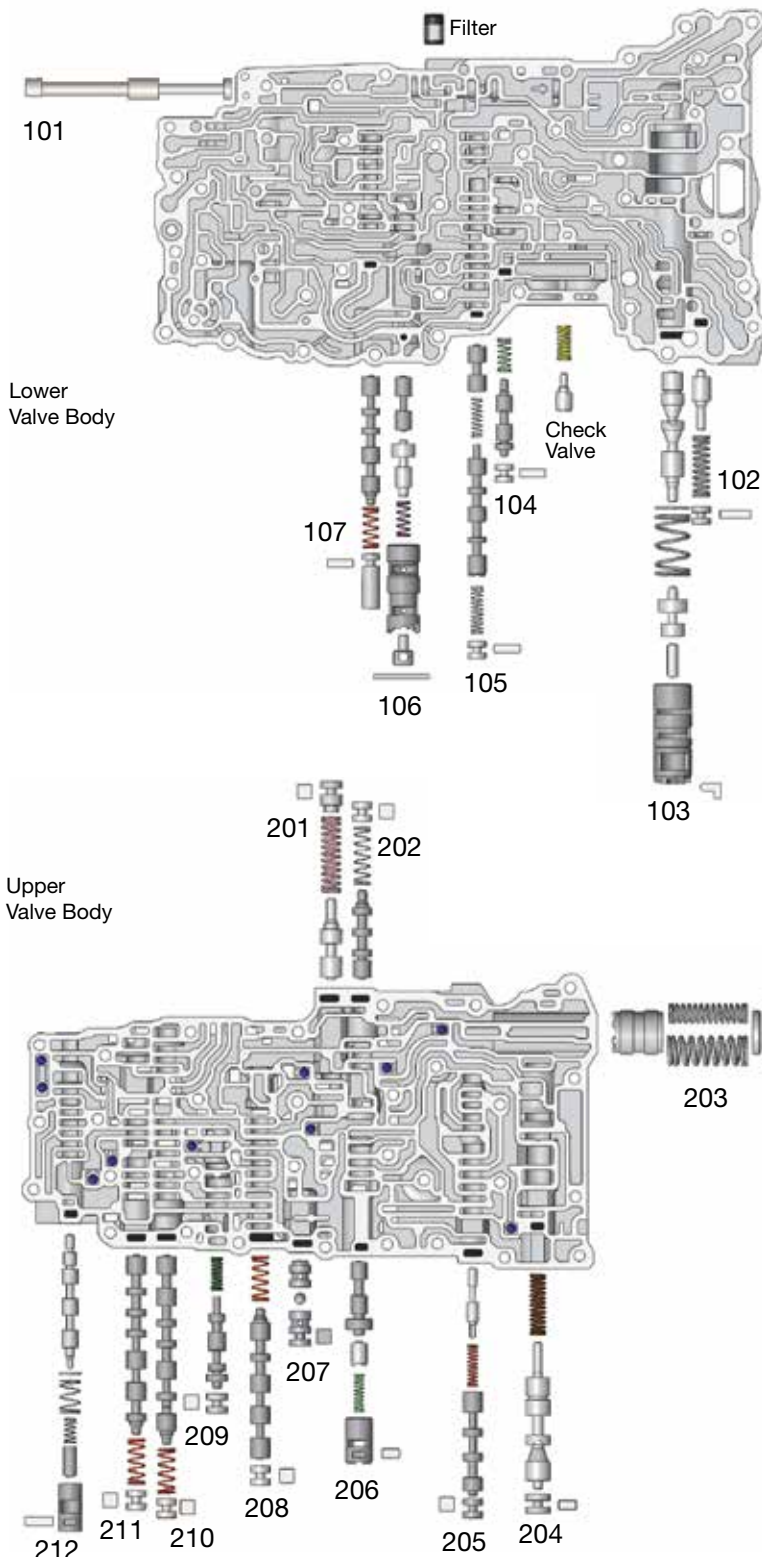
Upper Valve Body No. 2



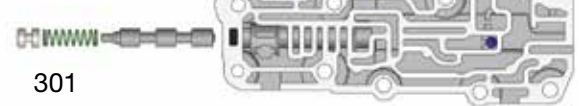
OE Exploded View

A750 Valve Body

NOTE: Depending upon vehicle application, the OE springs shown may not be present.



Upper
Valve Body
No. 2

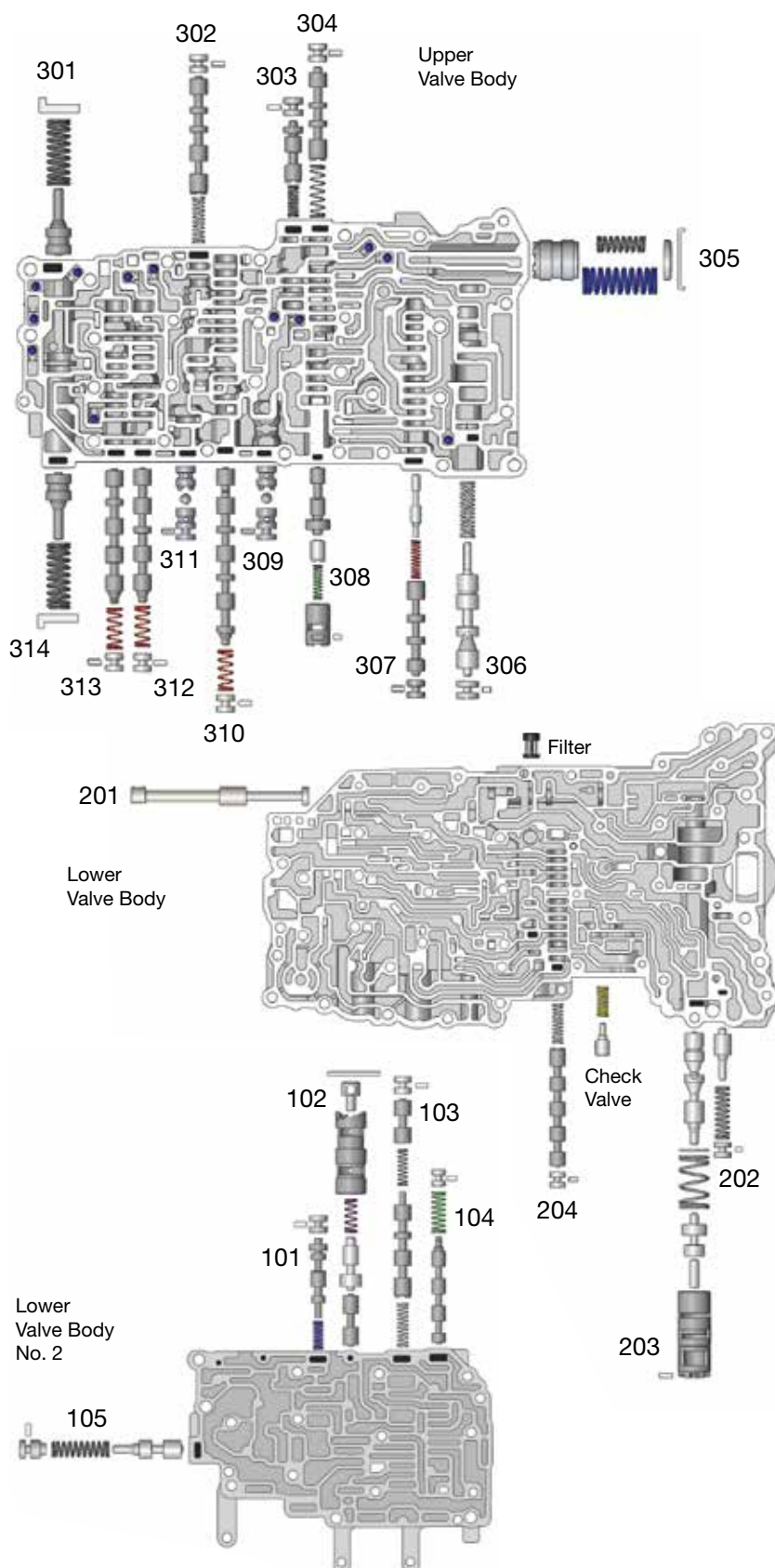


A750 Series Valve Body Descriptions

I.D. No.	Description
101	Manual Valve
102	SLT Damper
103	Primary Regulator Valve (inboard) Boost Assembly (outboard)
104	Clutch Control Valve
105	Clutch Apply Control Valve
106	Accumulator Control Valve (inboard) Accumulator Control Plunger Valve & Sleeve (outboard)
107	Sequence Valve
201	Solenoid Modulator Valve
202	Clutch Lock Valve
203	B1 Accumulator Piston
204	Secondary Regulator Valve
205	Lockup Relay Valve
206	Lockup Control Valve (inboard) Lockup Control Plunger Valve & Sleeve (outboard)
207	C3 Check Valve
208	3-4 Shift Valve
209	Brake Control Valve
210	2-3 Shift Valve
211	1-2 Shift Valve
212	B1 Apply Control Valve (inboard) B1 Apply Control Plunger Valve & Sleeve (outboard)
301	Coast Brake Relay Valve

A760 Valve Body

NOTE: Depending upon vehicle application, the OE springs shown may not be present.



Upper
Valve Body
No. 2

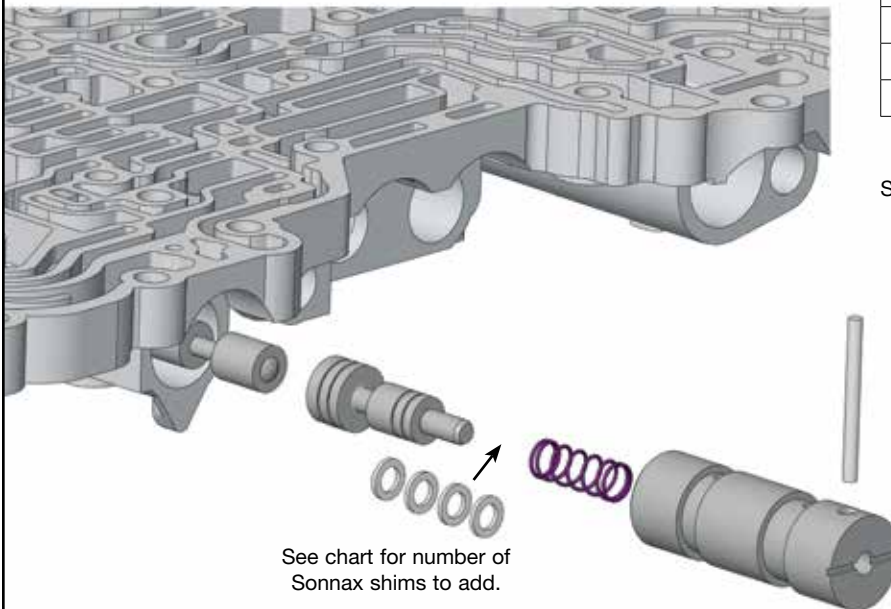


A760 Series Valve Body Descriptions

I.D. No.	Description
101	Brake Control Valve
102	Accumulator Control Valve (inboard) Accumulator Control Plunger Valve & Sleeve (outboard)
103	SL1 Relay Valve
104	B1 Apply Relay Valve
105	Solenoid Modulator Valve
201	Manual Valve
202	SLT Damper
203	Primary Regulator Valve (inboard) Boost Valve Assembly (outboard)
204	4-5 Shift Valve
301	B2 Accumulator Piston
302	Reverse Sequence Valve
303	Clutch Control Valve
304	Clutch Apply Relay Valve
305	B1 Accumulator Piston
306	Secondary Regulator Valve
307	Lockup Relay Valve
308	Lockup Control Valve (inboard) Lockup Control Plunger Valve & Sleeve (outboard)
309	C3 Check Valve
310	1-2 Shift Valve
311	B4 Check Valve
312	2-3 Shift Valve
313	3-4 Shift Valve
314	B2 Accumulator Piston
401	C3 Apply Relay Valve

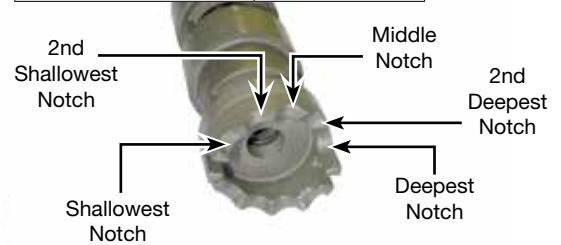
Detailed Instructions for Step 9 from Quick Guide

Replace OE Accumulator Control Plunger Valve & Sleeve Assembly



OE Sleeve Notch Location	Use This Many Sonnax Shims
Deepest Notch	0
2nd Deepest Notch	1
Middle Notch	2
2nd Shallowest Notch	3
Shallowest Step	4

Figure 12



OE Castellated Plunger Sleeve

Prior to removal, note the position of the OE retaining pin on the adjustable notch!