

Service

Category Engine/Hybrid System

Section	Emission Control	Market USA	Lexus Supports ASE Certification
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#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2016 - 2017	GS200T, IS200T, RC200T		
2018 - 2019	GS300, IS300, NX300, RC300		
2015 - 2017	NX200T		

### **REVISION NOTICE**

November 12, 2018 Rev1:

- Applicability has been updated to include 2018 2019 model year GS300, IS300, NX300, and RC300 vehicles.
- The entire bulletin has been updated.

Any previous printed versions of this bulletin should be discarded.

### Introduction

Some 2015 – 2019 model year Lexus vehicles equipped with the 8AR engine may exhibit a rocking (forward and back) sensation that can be felt between 30 and 70 mph under steady/high throttle input and/or a buzzing noise from the engine compartment. Follow the Repair Procedure in this bulletin to address this condition.

### Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT ENGINE PRODUCTION CHANGE EFFECTIVE VIN		PRODUCTION CHANGE EFFECTIVE VIN			
GS	Motomachi	8AR	JTHBA1BL#JA008246			
IS	Tahara		JTHBA1D2#J5083372			
RC	Tallala	OAN	JTHHA5BC#J5008762			
NX	Kyushu		JTJYARBZ#K2129000			

### **Warranty Information**

OP CODE	MODEL	DESCRIPTION	TIME	OFP	T1	Т2
EG1654	GS, IS, RC	R & R Vacuum Regulating Valve and	0.5	25760-36050	87	55
LG1034	NX	No. 1 Vacuum Transmitting Hose Assembly	0.9	25760-36040		55

### APPLICABLE WARRANTY

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### Parts Information

MODEL	PART NUMBER		PART NAME	QTY
MODEL	PREVIOUS	NEW	PARI NAME	QII
ALL	25819-0W010		Valve, Vacuum Regulating	1
NX	25760-36040	25760-36041	Hose Assy, Vacuum Transmitting, No. 1	1
GS, IS, RC	25760-36050	25760-36051	Hose Assy, Vacuum Transmitting, No. 1	1

### **Repair Procedure**

1. Confirm the condition exists.

Is AT LEAST one of the following conditions present?

• A buzzing noise is present from the Vacuum Regulating Valve (VRV).

### HINT

Unplug the VRV and observe if the noise is no longer present.

• A forward and back rocking sensation can be felt between 30 and 70 mph under steady moderate/high throttle input.

### HINT

The turbo boost gauge equipped ONLY on F-Sport vehicles MAY fluctuate erratically during the surge condition.

- **YES** Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

### Repair Procedure (continued)

- Replace the vacuum regulating valve.
   Refer to TIS, applicable model and model year Repair Manual:
  - 2015 2017 NX200t: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"
  - 2016 2017 GS200t: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"
  - 2016 2017 IS200t: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"
  - 2016 2017 RC200t: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"
  - 2018 2019 GS300:
     Engine/Hybrid System Emission Control "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal</u> / <u>Installation</u>"
  - 2018 2019 IS300: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal</u> / <u>Installation</u>"
  - 2018 2019 NX300: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"
  - 2018 2019 RC300: *Engine/Hybrid System – Emission Control –* "8AR-FTS Emission Control: Vacuum Regulating Valve: <u>Removal / Installation</u>"

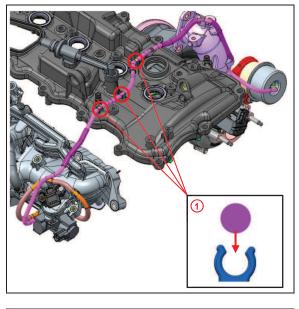
### **Repair Procedure (continued)**

3. Replace the No. 1 vacuum transmitting hose with the NEW No. 1 vacuum transmitting hose. Follow the routing as shown in Figure 2.

### NOTE

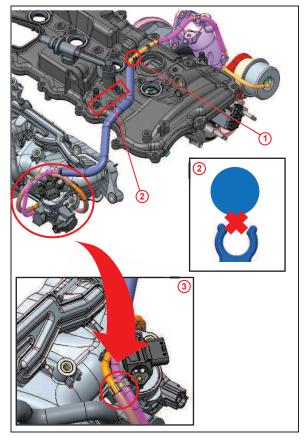
Figure 1 shows the routing of the previous No. 1 vacuum transmitting hose.

Figure 1. Previous No. 1 Vacuum Transmitting Hose Routing



No. 1 Vacuum Transmitting Hose Clamped to Cylinder Head Cover at Three Portions

Figure 2. New No. 1 Vacuum Transmitting Hose Routing



1	No. 1 Vacuum Transmitting Hose Clamped to Cylinder Head Cover at One Portion
2	Cylinder Head Covers Incompatible With New No. 1 Vacuum Transmitting Hose
3	Additional Clamp Point (No. 1 Vacuum Transmitting Hose is Clamped to Other Hose by Using Hose Clamp)

4. Confirm the condition is no longer present.