



**Technical Service
Information Bulletin**

July 3, 2006

Title:

INSTRUMENT PANEL RATTLE

Models:

'04 – '06 RX 330, '06 RX 400h, & '07 RX 350

NVH
NV002-06

TSIB UPDATE NOTICE:

The information contained in this TSIB supercedes TSIB No. NV006-03. TSIB No. NV006-03 is now obsolete and should be discarded.

Introduction Some customers may experience rattle noises coming from the center of the instrument panel at the base of the windshield. The following procedure has been developed to improve the condition.

- Applicable Vehicles**
- **2004 – 2006** model year **RX 330** vehicles.
 - **2006** model year **RX 400h** vehicles produced **BEFORE** the Production Change Effective VINs shown below.
 - **2007** model year **RX 350** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PLANT	POWERTRAIN	PRODUCTION CHANGE EFFECTIVE VIN
RX 350	TMMC	2WD	2T2GK31U57C005878
		4WD	2T2HK31U47C009697
	TMK	2WD	JTJGK31U370003994
		4WD	JTJHK31U472010333
RX 400h	TMK	2WD	JTJGW31U662000160
		4WD	JTJHW31U662001068

Required Tools & Material

TOOLS & MATERIAL	PART NUMBER	QUANTITY
Noise Kit	08231-00801	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
NV3017	Remove Dash Pad & Insulate Defroster Nozzle	2.6	55401-48060-C0	91	43

Applicable Warranty*:

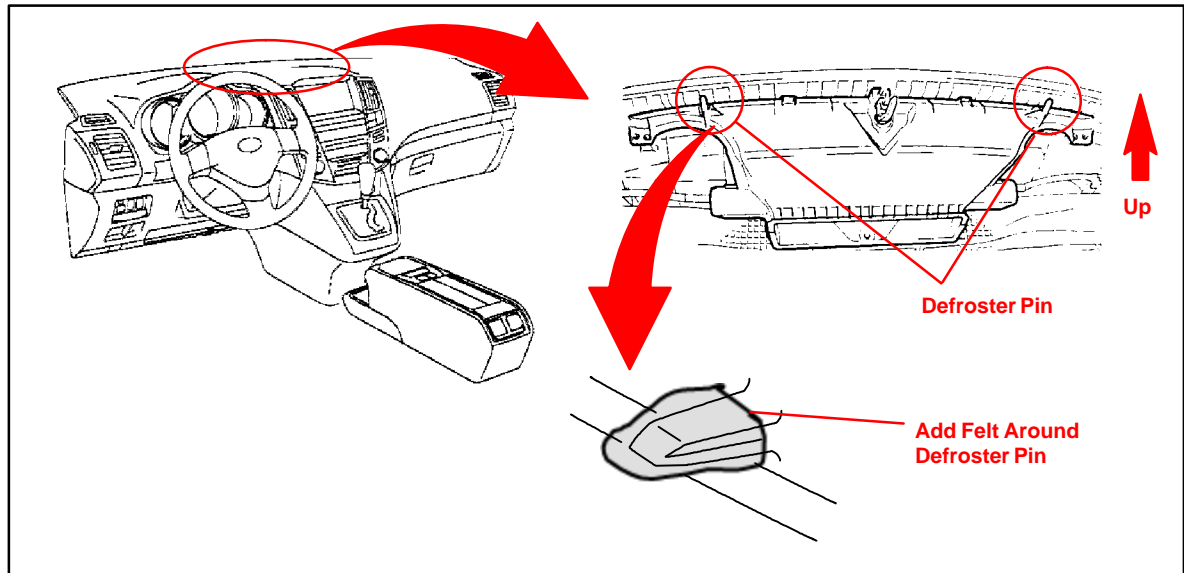
This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Repair Procedure

1. Follow the precautions and instructions to remove the dash pad sub-assembly as identified in the Technical Information System (TIS), applicable model and year Repair Manual: *Instrument Panel/Meter, Instrument Panel Safety Pad Sub-Assembly, Precaution and Replacement*.
2. Pull back the dash pad sub-assembly to expose the defroster nozzle assembly and its 2 locating pins.
3. Apply felt over the pins as shown in the diagram to take up excess slack inside the body holes.
Felt Size:
Length: 55 mm (2.2 in.)
Width: 13 mm (0.6 in.)
Thickness: 1.5 mm (0.1 in.)
4. Reassemble the dash pad sub-assembly.



5. Re-initialize any affected power systems.
Refer to the following TSBs:
 - **For RX 330:**
 - **2004 model year:** TSIB No. PD002-03, "Pre-Delivery Service (PDS) Information for RX 330"
 - **2005 model year:** TSIB No. PD010-05, "Power System Initialization During PDS"
 - **2006 model year:** TSIB No. PD009-06, "Power System Initialization During PDS"
 - **For 2006 model year RX 400h:** TSIB No. PD009-06, "Power System Initialization During PDS"
 - **For 2007 model year RX 350:**
 - TSIB No. PD006-06, "Initialization of Power Back Door During PDS"
 - TSIB No. PD007-06, "Initialization of Sliding Roof During PDS"
 - TSIB No. PD008-06, "Initialization of Power Window During PDS"
6. Road test to confirm the repair.